Safety Data Sheet

R407C

SECTION 1: IDENTIFICATION

1.1. Product Identifier
Product Form: Mixture
Product name: REFRIGERANT R407C

1.2. Intended Use of the Product: Refrigerant.

1.3. Details of the supplier of the safety data sheet Company: ICOOL USA Incorporated 1638 Thompson Rd, Hartselle, AL 35640 Tel: 256-754-5507 Fax: 256-754-5511 1.4. Emergency telephone number FOR MORE INFORMATION CALL: IN CASE OF EMERGENCY CALL: (Monday-Friday, 8:00am-5:00pm) CHEMTREC: 1-800-424-9300 1-256-754-5507

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance of Mixture Classification of the Substance of Mixture Classification (GHS-US) Simple Asphyxiant Liquefied Gas: H280 2.2. Label elements GHS-US Labeling: Hazard Pictograms (GHS-US) Signal Word(GHS-US): Warning Hazard Statements(GHS-US): H280-Contains gas under pressure; may explode if heated May displace oxygen and cause rapid suffocation Precautionary Statements (GHS-US): P410+P403 - Protect from sunlight. Store in a well-ventilated place 2.3. Other Hazards

Other Hazards Not Contributing to the Classification: Exposure may aggravate those with preexisting eye, skin, or respiratory conditions. Liquid contact with eyes or skin may cause frostbite.

SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

3.1. Substances: Mixture

Name	Product identifier	% (w/w)	Classification (GHS-US)
1,1,1,2-TETRAFLUOROETHANE (R134a)	(CAS No) 811-97-2	52	Simple Asphyxiant
			Liquefied gas, H280
PENTAFLUOTOETHANE (R125)	(CAS No) 354-33-6	25	Simple Asphyxiant
			Liquefied gas, H280
DIFLUOROMETHANE (R32)	(CAS No) 75-10-5	23	Simple Asphyxiant
			Liquefied gas, H280

SECTION 4: FIRST AID MEASURES

4.1. Description of First Aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).

Inhalation: Remove from exposure, lie down. Move to fresh air. Keep patient warm and at rest. Artificial respiration and/or oxygen may be necessary. Consult a physician.

Skin contact: Take off all contaminated clothing immediately if not stuck to the skin. Flush
area with lukewarm water. Do not use hot water. If frostbite has occurred call a physician.
Eye contact: Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes.
Get medical attention.

Ingestion: Do not induce vomiting. Rinse mouth. Immediately call a poison center of doctor/physician.

4. 2. Most Important Symptoms and Effects, both Acute and Delayed

General: Vapors are heavier than air and may cause asphyxia by reduction of the oxygen content.

Inhalation: May cause respiratory irritation.

Skin contact: May cause skin irritation. Liquid contact may cause frostbite.

Eye contact: May Cause eye irritation.

Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: None expected under normal conditions of use.

Indication of Any Immediate Medical Attention and Special Treatment Needed:

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire. Unsuitable Extinguishing Media: None known.

5.2. Special Hazards Arising from the Substance or Mixture

R407C

Fire Hazard: R407C is not flammable at ambient temperatures and atmospheric pressure. R407C can become combustible with high concentrations of air at elevated pressure and/or temperature and in the presence of an ignition source. This substance can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). For example, do not mix R407C with air under pressure for leak detection purposes. Explosion Hazard: Product is not explosive. Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries. Reactivity: Hazardous reactions will not occur under normal conditions. 5.3. Advice for Firefighters Precautionary Measures Fire: Exercise caution when fighting any chemical fire. Firefighting Instructions: Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Carbon oxides (CO, CO2). Halogenated hydrocarbons. Hydrogen Fluoride (HF).

5.4. Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, Protective Equipment and Emergency Procedures

Personal precautions: Evacuate personnel to safe areas. Ventilate the area, especially low or enclosed places where heavy vapors might collect.

6.2. Environmental Precautions

Environmental Precautions: Should not be released into the atmosphere.

6.3. Methods and Material for Containment and Cleaning Up

Clean-up Procedures: Material evaporates.

6.4. Reference to other Sections

Reference to other Sections: Refer to Section 8 of SDS.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Handling Requirements: Advice on handling: Avoid breathing vapors or mist. Avoid liquid contact with skin and clothing. Provide sufficient air exchange and/or exhaust in work rooms. Advice on protection against fire and explosion: No special measures against fire required.

7.2. Conditions for Safe Storage, Including any Incompatibilities

Storage Conditions: Do not drag, slide or roll cylinders. Never attempt to lift cylinder by its cap. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder. Keep at temperature not exceeding 50°C. Keep cylinders tightly closed in a dry, cool and well-ventilated place.

Suitable Packaging: Store in original cylinder only. Protect from contamination. Storage Temperature: Less than 50°C

7.3. Specific end use(s)

Refrigerant.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control Parameters

1,1,1,2-TETRAFLUOROETHANE (R134a)	(811-97-2)		
AIHA WEEL	OEL 8 hr TWA	1000ppm	
PENTAFLUOROETHAN (R125) (354-33-6)			
AIHA WEEL	OEL 8 hr TWA	1000ppm	
DIFLUOROMETHANE (R32) (75-10-5)			
AIHA WEEL	OEL 8 hr TWA	1000ppm	

8.2. Exposure Controls

Appropriate Engineering Controls: Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment: Protective goggles. Gloves. Protective clothing.

Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: Impervious butyl rubber gloves.

Eye Protection: Chemical goggles of safety glasses.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Use a NIOSH approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.

Environmental Exposure Control: Do not allow the product to be released into the environment. Consumer Exposure Controls: Do not eat, drink or smoke during use.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and	Che	mical Properties
Physical State	:	Liquefied gas under pressure.
Appearance	:	Colorless
Odor	:	Slightly Ethereal
Odor Threshold	:	Not available
рн	:	Neutral
Evaporation Rate	:	>1 Compared $To:CCl_4 = 1$
% Volatiles	:	100
Melting Point	:	Not available
Freezing Point	:	Not available
Boiling Point	:	-43.9°C (-47.02° F)
Flash Point	:	Does not flash. Non-flammable
Auto-ignition Temperature	:	Not available
Decomposition Temperature:	:	>250 °C
Flammability (solid, gas)	:	Not available

Lower Flammable Limit	n/a Non-	flammable
Upper Flammable Limit	n/a Non-	flammable
Vapor pressure	156.2psi	ia at 70° F
	356.7psi	ia at 129.9° F
Vapor Density	2.431bm/	ft^3 at 70° F
Density - Liquid	72.0451k	om/ft ³ at 70° F
Specific Gravity	Not avai	ilable
Water solubility	1.5g/l	

SECTION 10. STABILITY AND REACTIVITY

10.1. Reactivity: Stable under recommended storage and transport conditions.

10.2. Chemical Stability: Stable under normal conditions.

10.3. Possibility of Hazardous Reactions: Hazardous reactions will not occur.

10.4. Conditions to Avoid: Heat, hot surfaces, flames. The product is not flammable in air under ambient conditioned of temperature and pressure. When pressurized with air or oxygen, the mixture may become flammable or reactive under certain conditions.

10.5. Incompatible Materials: Strong acids. Strong bases. Strong oxidizers. Potassium, calcium, powdered metals, finely divided aluminum, magnesium, zinc.

10.6. Hazardous decomposition products: In case of fires hazardous decomposition may occur Halogenated hydrocarbons. Hydrogen Fluoride (HF). Carbon monoxide and carbon dioxide.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Eff	fects			
Acute oral toxicity:	Not classified			
LD50 and LC50 Data:	Not available			
Skin Corrosion/Irritation:	Not classified			
Respiratory or Skin Sensitization:	Not classified			
Germ Cell Mutagenicity:	Not classified			
Teratogenicity:	Not available			
Carcinogenicity:	Not classified			
Specific Target Organ Toxicity (Repeated Exposure): Not classified				
Reproductive Toxicity:	Not classified			
Specific Target Organ Toxicity (Single Exposure): Not classified				
Aspiration Hazard:	Not classified			
Symptoms/Injuries After Inhalation: May cause respiratory irritation.				
Symptoms/Injuries After Skin Contact: May cause skin irritation. Liquid contact may				
	cause frostbite.			
Symptoms/Injuries After Eye Contac	Symptoms/Injuries After Eye Contact: May cause eye irritation.			
Symptoms/Injuries After Ingestion:	Ingestion is likely to be harmful or have			
	adverse effects.			
Chronic Symptoms:	None expected under normal conditions of use.			

11.2. Information on Toxicological Effects - Ingredient(s)

Immediate (Acute) Effects:	
Pentafluoroethane (R125):	LC50/rat: > 800,000 ppm
	Cardiac Sensitization threshold >100,000ppm
Difluoromethane (R32):	LC50/rat: > 520,000 ppm
	Cardiac Sensitization threshold >350,000ppm
1,1,1,2-Tetrafluoroethane (R134a):	LC50/rat: 500,000 ppm
	Cardiac Sensitization threshold >80,000ppm

11.3. Delayed (Subchoronic and Chronic) Effects:

R125:	Teratogenic NOEL (rat and rabbit) - 50,000ppm
	Sub chronic inhalation (rat) NOEL - >50,000ppm / Chronic NOEL - 10,000ppm
R32:	Teratogenic NOEL (rat and rabbit) - 50,000ppm
	Sub chronic inhalation (rat) NOEL - >50,000ppm
R134a:	Teratogenic NOEL (rat and rabbit) - 40,000ppm
	Sub chronic inhalation (rat) NOEL - >50,000ppm / Chronic NOEL - 10,000ppm

11.4. CARCINOGENCITY:

None of the ingredients of this product are listed on the NTP, IARC, or OSHA.

SECTION 12. ECOLOGICAL INFORMATION

Toxicity: Not classified

Aquatic Toxicity: Accumulation in aquatic organisms is unlikely due to its gaseous state at ambient temperatures and atmospheric pressure.

Persistence and Degradability: Not available

Mobility in Soil: No data available.

Other adverse effects: This product is subject to U.S. Environmental Protection Agency Clean Air Act Regulations Section 608 in 40 CFR Part 82 regarding refrigerant recycling. This product contains greenhouse gases which may contribute to global warming. Do NOT vent to the atmosphere. To comply with provisions of the U.S. Clean Air Act, any residual must be recovered.

SECTION 13. DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, and international regulations. This product is subject to U.S. Environmental Protection Agency Clean Air Act Regulations Section 608 in 40 CFR Part 82 regarding refrigerant recycling. Contact a certified reclaimer for recovery/reclamation of this product.

Ecology - Waste Materials: Recovery Operations: Consult the manufacturer or supplier for information regarding recovery and recycling of the product. If recovery is not possible, incinerate at a licensed installation.

Disposal of packaging: Avoid release to the environment. Recover, reclaim or recycle.

SECTION 14. TRANSPORT INFORMATION

14.1. In Accordance with DOT	
Proper Shipping Name:	Refrigerant gas R407C
Hazard Class:	2.2
Identification Number:	UN3340
Label Codes:	2.2
ERG Number:	126
14.2. In Accordance with IMDG	
Proper Shipping Name:	Refrigerant gas R407C
Hazard Class:	2.2
	A
Identification Number:	UN3340 2
Label Codes:	2.2
EmS-No. (Fire):	F-C
EmS-No. (Spillage):	S-V
14.3. In Accordance with IATA	
Proper Shipping Name:	Refrigerant gas R407C
Hazard Class:	2.2
Identification Number:	UN3340
Label Codes:	2.2
ERG Code (IATA):	2L
14.4. In Accordance with TDG	
Proper Shipping Name:	Refrigerant gas R407C
Hazard Class:	2.2
Identification Number:	UN3340
Label Codes:	2.2

SECTION 15. REGULATORY INFORMATION

15.1. US Federal Regulations

R407C		
US Toxic Substances Control Act (TSCA): All components listed on TSCA Inventory		
SARA Section 302 Title III/CERCLA: No component of this subject to the reporting requirements of SARA III Section 302.		
SARA Section 313 Title III/CERCLA: No component of this subject to the reporting requirements of SARA III Section 313.		
SARA Section 311/312 Hazard Classes	Sudden release of pressure hazard	
R407C		
EPA Clean Air Act	This product is subject to U.S. Environmental Protection Agency	
	Clean Air Act Regulations Section 608 in 40 CFR Part 82	

15.2. US State Regulations

California Proposition 65 - This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproduction harm.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

CURRENT ISSUE DATE: January, 2017

PREVIOUS ISSUE DATE:

OTHER INFORMATION: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

HMIS Classification: HMIS Classification: Health-1, Flammability-1, Reactivity-0
NFPA Classification: Health-2, Flammability-1, Reactivity-0
ANSI/ASHRAE 34 Safety Group - A1
Regulatory Standards:
1. OSHA regulations for compressed gases: 29 CFR 1910.101
2. DOT classification per 49 CFR 172.101
Toxicity information per PAFT Testing

GHS Full Text Phrases:

Н280:	Contains gas under pressure; may explode if heated		
Liquefied gas:	Gases under pressure Liquefied gas		
Simple Asphyxiant:	Simple Asphyxiant		

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